



SNS COLLEGE OF TECHNOLOGY

(An Autonomous Institution)

Approved by AICTE, New Delhi, Affiliated to Anna University, Chennai

Accredited by NAAC-UGC with 'A++' Grade (Cycle III) &

Accredited by NBA (B.E - CSE, EEE, ECE, Mech & B.Tech.IT)

COIMBATORE-641 035, TAMIL NADU



DEPARTMENT OF AEROSPACE ENGINEERING

Faculty Name : **Dr.M.Subramanian,
Prof & Head/ Aerospace** Academic Year : **2024-2025 (Odd)**
Year & Branch : **IV Aerospace** Semester : **VII**
Course : **19ASZ401-3D Printing for Space Components**

Unit 1

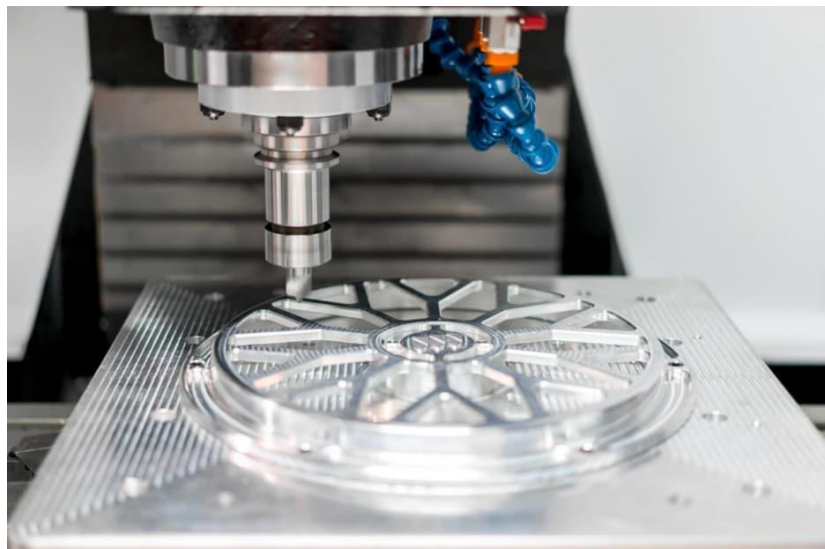
Rapid Tooling

Definition:

Rapid Tooling (RT) is a process that combines rapid prototyping techniques with conventional tooling practices to quickly create molds and dies. These tools are then used in the manufacturing process to produce parts and components

Explanation:

RT involves using rapid prototyping methods, such as 3D printing or CNC machining, to create molds or tooling inserts. These tools can be used for low-volume production runs or to test and validate designs before committing to full-scale production. There are two main approaches to RT: the **direct approach**, where the mold is created directly from CAD data, and the **indirect approach**, where a master pattern is created first and then used to produce the mold.



Advantages:

1. **Speed:** RT significantly reduces the time required to produce molds and tooling, allowing for faster design iterations and quicker time-to-market
2. **Cost Efficiency:** It eliminates the need for expensive tooling and molds, making it cost-effective for small production runs and prototypes
3. **Design Flexibility:** RT allows for the creation of complex geometries and intricate designs that are difficult or impossible to achieve with traditional manufacturing methods
4. **Early Detection of Design Flaws:** Tools can be tested and evaluated early in the design process, allowing for the identification and correction of design flaws before full-scale production
5. **Customization:** RT enables the production of customized tools tailored to specific needs and requirements

Disadvantages:

1. **Material Limitations:** Not all materials are suitable for RT, and the properties of RT materials may differ from those produced by traditional methods
2. **Surface Finish and Quality:** Tools produced by RT may require additional finishing processes to achieve the desired surface quality
3. **Size Constraints:** The size of tools that can be produced is limited by the size of the RT machine
4. **Functional Limitations:** RT tools may not always fully replicate the functional properties of the final product, especially in terms of strength and durability
5. **Equipment Costs:** High-quality RT machines can be expensive, which may be a barrier for some businesses

Applications:

1. **Aerospace:** RT is used to create molds and tooling for aircraft components, allowing for testing and validation before full-scale production
2. **Automotive:** It is used for prototyping, tooling, and producing custom parts for vehicles
3. **Healthcare:** RT is used to create custom molds for prosthetics, implants, and medical devices
4. **Consumer Goods:** It allows for the production of customized tools for products such as footwear and eyewear
5. **Electronics:** RT is used to create molds and tooling for electronic components and devices for testing and validation